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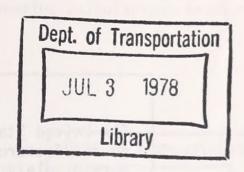
PERFORMANCE CHARACTERISTICS OF AUTOMOTIVE ENGINES IN THE UNITED STATES Second Series--Report No. I 1976 Chevrolet Vega 140 CID (2. 3 Liters), 2V

T.W. Chamberlain D.E. Koehler K.R. Stamper W.F. Marshall

U.S. DEPARTMENT OF ENERGY BARTLESVILLE ENERGY RESEARCH CENTER P.O. Box 1398 Bartlesville OK 74003



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INTERIM REPORT



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Washington DC 20590

NOTICE

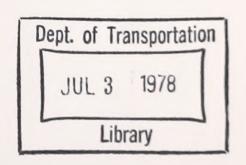
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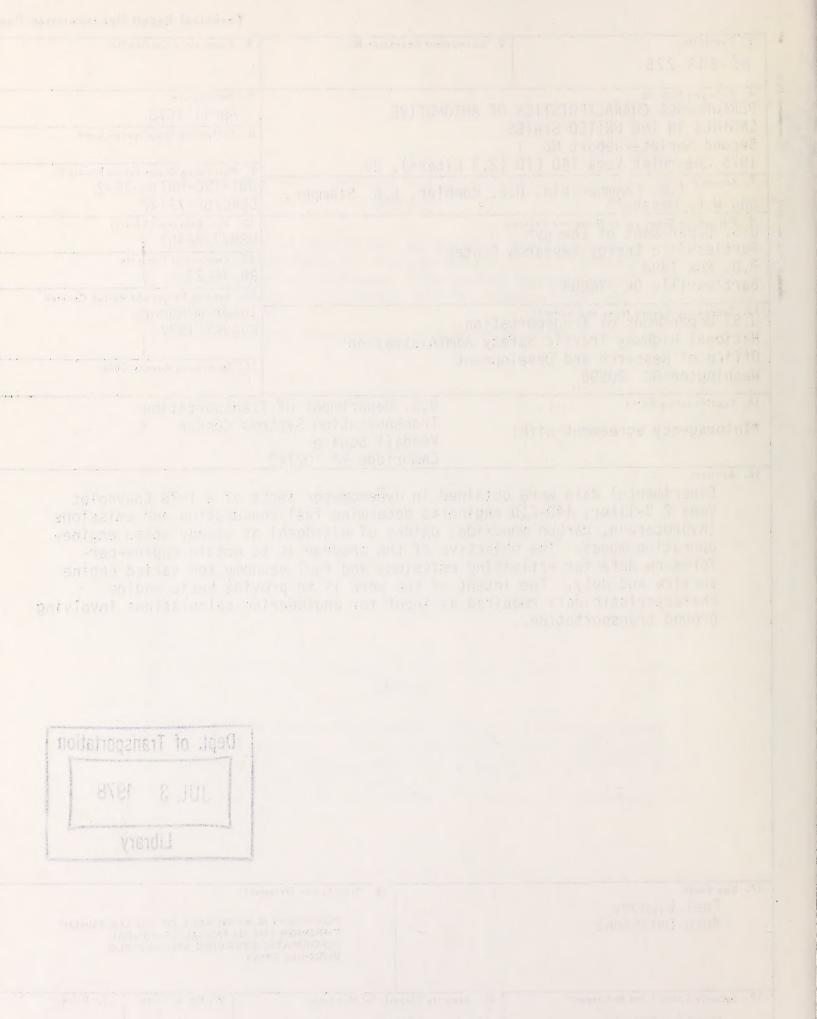
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Experimental data were obtained in dynamometer tests of a 1976 Chevrolet Vega 2.3-liter, 140-CID engine to determine fuel consumption and emissions (hydrocarbon, carbon monoxide, oxides of nitrogen) at steady-state engineoperating modes. The objective of the program is to obtain engine-performance data for estimating emissions and fuel economy for varied engine service and duty. The intent of the work is to provide basic engine characteristic data required as input for engineering calculations involving ground transportation.



17. Key Words Fuel Economy Auto Emissions	THROUG	NT IS AVAILABLE TO THE U H THE NATIONAL TECHNIC ATION SERVICE, SPRINGFIE	AL
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PREFACE

This report, prepared by the U.S. Department of Energy, Bartlesville Energy Research Center, for the U.S. Department of Transportation, Transportation Systems Center, Energy Technology Branch, Cambridge MA, presents results of experimental work to obtain information on performance characteristics of an engine used in automobiles sold in the United States. The engine used in this work is one of a series of 10 engines to be tested in the current program. This is the first of the reports to be published covering work with those engines.

This project is funded by the National Highway Traffic Safety Administration, Office of Research and Development, Office of Passenger Vehicle Research, Technology Assessment Division.

Ralph G. Colello and James A. Kidd, Jr., of the U.S. Department of Transportation, Transportation Systems Center are the technical monitors.

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1. INTRODUCTION

Data acquired from steady-state tests of a 1976 Chevrolet Vega 2.3-liter (140 cubic-inch-displacement) engine are presented in this report. The test results are sufficient to establish maps of fuel consumption and emissions of carbon monoxide, unburned hydrocarbons, and oxides of nitrogen over the operating range of the engine.

The Chevrolet 2.3-liter engine is one of a series of 10 engines to be tested in the current program. The steady-state maps of emissions and fuel economy generated by this study may be used to predict engine and emission control-system performance for transient operation.

2. ENGINE TEST REPORT

A new mean-tolerance 1976 Chevrolet Vega 2.3-liter engine was acquired for this series of tests. The engine was mounted on a test stand and coupled to an eddy-current dynamometer. All engine accessories were included in the test installation except for the cooling fan and radiator. An alternator was mounted on the engine but was not connected to the electrical system. Emission control systems included exhaust-gas recirculation (EGR) and an oxidation catalyst. Table 1 contains the manufacturer's general specifications for the 1976 Chevrolet Vega 2.3-liter engine.

Prior to the start of the testing program, the engine was broken in at speeds and power settings comparable with normal vehicle operation. Table 2 contains details of the break-in schedule that was used. A single batch of unleaded, regular grade gasoline was used for the entire break-in period and test program. An analysis of the fuel appears in table 3.

Steady-state tests of the engine were made at the speed and load points indicated in table 4. At selected speeds, the engine was driven by an electric motor to simulate closed-throttle decelerations. The following data items were recorded at each test point:

Test number Date Barometric pressure, mm Hg Dew point, °F Inlet air temperature, °F Speed, rpm Torque, 1b-ft -- BLH strain gage load cell; Daytronics indicator Fuel rate, 1b/hr -- Fluidyne positive displacement fuel flowmeter Ignition timing, °BTC Manifold vacuum, in. Hg Throttle Angle, deg CO, pct -- Beckman NDIR CO₂, pct -- Beckman NDIR 02, pct -- Beckman polarographic detector HC, ppmC -- Custom-built heated flame ionization detector NOx, ppm -- Thermo-Electron chemiluminescent detector Oil temperature, °F Oil pressure, psig Coolant temperature, °F Exhaust temperature, °F Exhaust pressure, in. H₂0 Intake manifold temperature, °F.

The following equations were used in calculating power, air/fuel ratio, absolute humidity, and mass emission rates of carbon monoxide (CO), unburned hydrocarbons (HC), and oxides of nitrogen (NO_x) :

Partial pressure of water vapor in intake air (millimeters of mercury):

$$P = \exp \left[18.717 - \frac{7308.1}{393 + D}\right],$$

where D = dewpoint, °F.

2. Absolute humidity (grains moisture per pound dry air):

$$H = \frac{4347.8(P)}{B - P}$$
,

where B = barometric pressure, mm Hg.

3. Humidity correction factor (dimensionless):

$$K_{H} = \frac{1}{1 - 0.0047(H - 75)}$$

Note: This factor is used to correct the NO_X mass emission rate to a standard humidity of 75 grains moisture per pound dry air.

4. Stoichiometric air/fuel ratio (dimensionless):

$$AF_S = \frac{69(2 + \frac{x}{2} - y)}{\text{Mufuel}},$$

where x = hydrogen-carbon atomic ratio of fuel y = oxygen-carbon atomic ratio of fuel MWfuel = fuel molecular weight per carbon atom = 12.01115 + 1.00797x + 15.9994y

5. Hydrogen concentration in raw exhaust (percent):

$$H_2 = \frac{x(C0)(C0 + C0_2)}{2(C0 + 3C0_2)}$$

where CO = carbon-monoxide concentration (percent) CO₂ = carbon-dioxide concentration (percent).

Note: This equation assumes a water-gas shift equilibrium constant

$$\frac{(CO)(H_2O)}{(CO_2)(H_2)} = 3.$$

6. Correction factor for emission concentrations from wet basis to dry basis (dimensionless):

$$C_W = 1 + \frac{(\frac{x}{2})(c0 + c0_2) - H_2}{100}$$

Note: In these tests only HC is measured on a wet basis.
All other species are measured on a dry basis.

7. Air/Fuel ratio (dimensionless):

$$AF = \frac{AF_S}{2 + \frac{x}{2} - y} \left[\frac{\left(1 + \frac{x}{2} - y\right)(CO) + \left(2 + \frac{x}{2} - y\right)(CO_2) + 2(O_2) + \frac{NO_X}{10^{14}} - H_2}{CO + CO_2 + C_W \left(\frac{HC}{10^{14}}\right)} \right],$$

where 0_2 = oxygen concentration (percent) $N0_X$ = oxides of nitrogen (ppm) HC = unburned hydrocarbon concentration (ppmC).

8. Exhaust flow (pounds per hour):

$$M_{EX} = \frac{M_F(1 + AF)}{C_W},$$

where M_F = fuel flow rate (pounds per hour).

9. Carbon monoxide mass emission rate (grams per hour):

$$M_{CO} = M_{EX}(\frac{CO}{100})(\frac{MW_{CO}}{MW_{EX}})453.59237$$
,

where MW_{CO} = molecular weight of CO (=28.01115) MW_{EX} = molecular weight of exhaust gas (=28.967).

10. Unburned hydrocarbon mass emission rate (grams per hour):

$$M_{HC} = M_{EX}(\frac{HC}{10^6})(\frac{MW_{HC}}{MW_{EX}}) C_W 453.59237.$$

where $11M_{HC}$ = molecular weight per carbon atom of HC = 12.01115 + 1.00797x + 15.9994y.

11. Oxides of nitrogen mass emission rate (grams per hour):

$$M_{NO_X} = M_{EX}(\frac{NO_X}{10^6})(\frac{MW_{NO_X}}{MW_{EX}})(K_H)453.59237$$
,
where $M_{NO_X} = \text{molecular weight of } NO_2 \ (=46.0028)$.

12. Power (brake horsepower corrected to a standard barometric pressure of 736.6 mm Hg and a standard temperature of 85° F):

HP =
$$\frac{N(T)}{5252.113} \left(\frac{736.6}{B-P}\right) \sqrt{\frac{t+460}{545}}$$
,

where N = engine speed (revolutions per minute)
 T = brake torque (foot-pounds)
 t = air temperature (°F).

DISCUSSION OF TEST RESULTS

The maximum torque and power outputs measured in these tests were in agreement with the manufacturer's specifications. Emission rates of CO, HC, and NO_{X} were typical of modern engines equipped with exhaust-gas-recirculation (EGR) systems and oxidation catalysts. The carburetor was set for lean operation for low-power operation, enabling the catalyst to control CO and HC effectively. At higher-power levels, the air/fuel ratio tended to decrease, resulting in less effective catalytic treatment of CO and HC. At a given speed, emissions of NO_{X} tended to reach a maximum somewhat below peak power. Above this power level, fuel-rich engine operation resulted in a decrease in NO_{X} emissions. See figures 1 through 6.

The data presented in this report are sufficient to establish steady-state maps of fuel consumption and emission rates for the 1976 Chevrolet Vega 2.3-liter engine.

4. CONCLUSIONS

The purpose of the experimental work reported here is to establish data for this engine. Those data are presented in the tables accompanying this report.

TABLE 1. MANUFACTURER'S ENGINE SPECIFICATIONS

Displacement, cu in	140
Maximum horsepower, bhp @ 4,400 rpm	84
Maximum torque, 1b-ft @ 1,300 rpm	
Bore and stroke, in	
Configuration	
Compression ratio	
Firing order	1-3-4-2
Ignition timing at idle speed, °BTDC @ 750 rpm	12
Block material	
Head material	
Number of crankshaft main bearings	
Number of compression rings/piston	
Cam drive type	
Valve lift:	bere and sprocket
Intake, in	0.400 ± 0.002
Exhaust, in	
Spark plug gap, in	
Engine weight, 1b	
Crankcase emission control:	
Control method	•
	ventilation
Point of discharge	intake manifold
Carburetor type	2 barrel down draft
Distributor specifications:	0
Centrifugal advance, begins, ° @ 1,600 rpm	U
Centrifugal advance, intermediate, ° @ 2,000 rpm	5
Centrifugal advance, full, ° @ 4,800 rpm	
Vacuum advance, begins, ° 0 5 in Hg	0
Vacuum advance, begins, ° @ 5 in. Hg Vacuum advance, maximum, ° @ 12 in. Hg	24
Distributor number	

TABLE 2. ENGINE BREAK-IN SCHEDULE

Simulated speed,		Engine speed,	Manifold vacuum, in. Hg	Time in mode,
0		Idle	16.0	15
20	,	1,100	18.4	п
30.		1,500	13.0	11
40		1,900	12.0	ft.
50		2,325	12.4	п
60		2,800	11.1	и
25		1,300	15.5	п
35		1,700	12.5	п
45		2,100	12.2	u
55		2,550	11.8	11

Mileage per cycle = 90.

Total mileage accumulated over 40-hour break-in period = 1,440.

TABLE 3. FUEL ANALYSIS

Fuel No	7619
Research octane No	91.5
Motor octane No	83.5
Specific gravity	0.7161
API gravity, deg	66.1
Distillation, °F 10 pct evaporated 50 pct " 95 pct " 100 pct "	128 218 404 417
Reid vapor pressure, psig	9.5
FIA analysis, pct: Aromatics	6 17 77
Sulfur, pct	0.024
Lead, grams/gal	Trace
Hydrogen/carbon atomic ratio	2.040
Oxygen/carbon atomic ratio	0.000

TABLE 4. TEST-NUMBER CROSS-REFERENCE INDEX

	4,600								112
	4,400	109	108	107	901	65	64 105	63 165	62 157
	3,800	61 104	103	59 102	58 101	57	100	55	54 158
	3,200	53 99	52 98	51	20 96	49	48 95	47	46 159
rpm	2,800	45 94 123	44 93 124	43 92	42 91	41	90	39	38
Speed,		37 89	36 88 125	35 87	34 86	33	32 85	31	30
Engine	2,000	29 84	83	27 82	26	25 120	24 80 121	23	22
	1,500	21 79	20 78 116	19· 77 117 119	18 76 118	17	16 75	15	14
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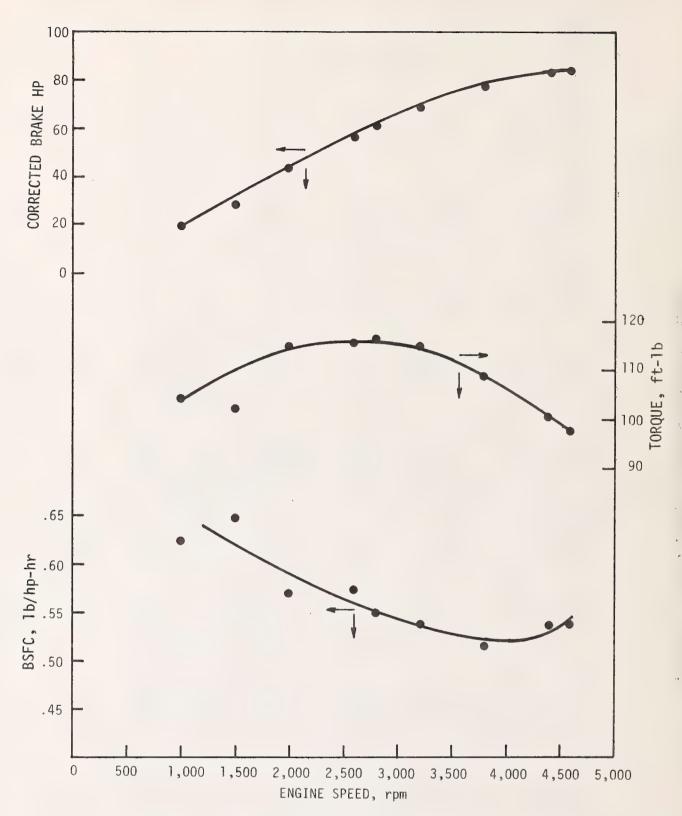


FIGURE 1. Brake Specific Fuel Consumption, Torque, and Brake Horsepower versus Engine rpm at Wide-Open-Throttle--Chevrolet Vega 2.3 Liter Engine.

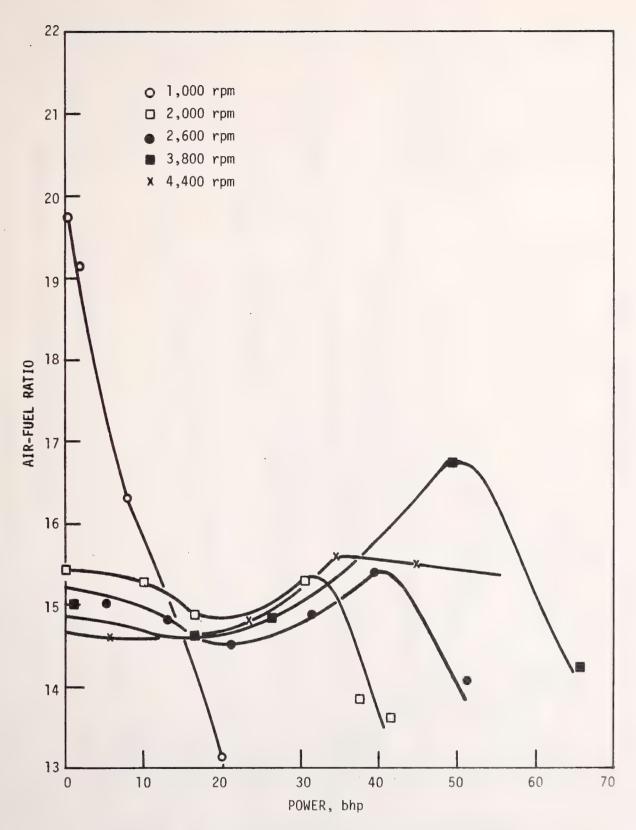


FIGURE 2. Air Fuel Ratio versus Power at Various Speed and Load Conditions--Chevrolet Vega 2.3 Liter Engine.

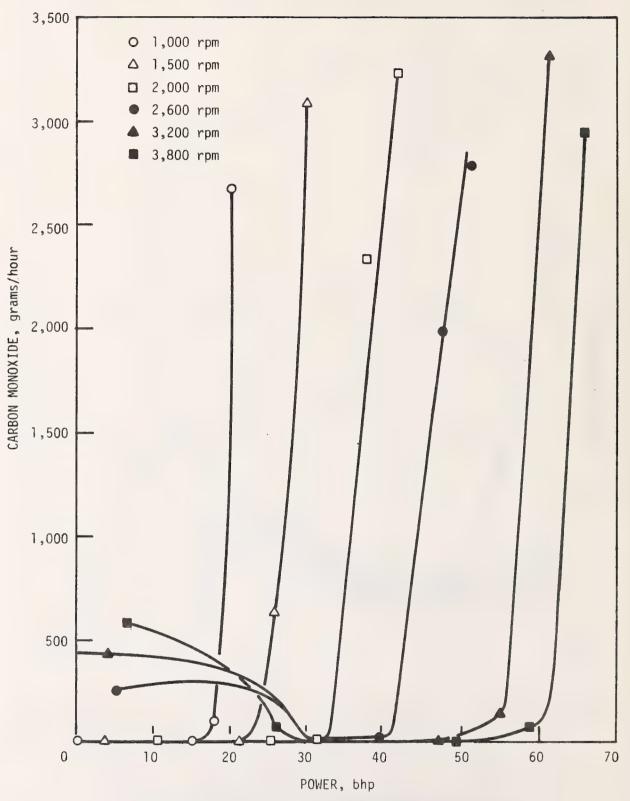


FIGURE 3. Carbon Monoxide Emissions versus Power at Various Speed and Load Conditions--Chevrolet Vega 2.3 Liter Engine.

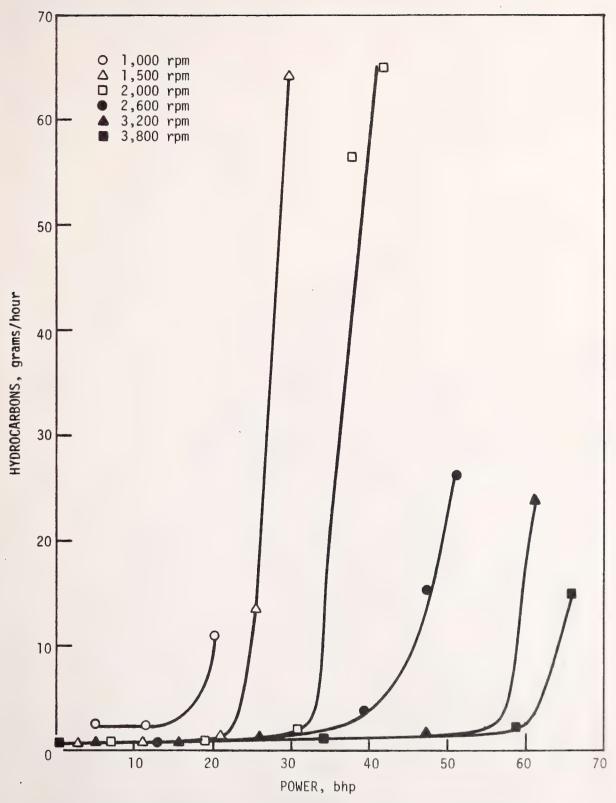


FIGURE 4. Hydrocarbon Emissions versus Power at Various Speed and Load Conditions--Chevrolet Vega 2.3 Liter Engine.

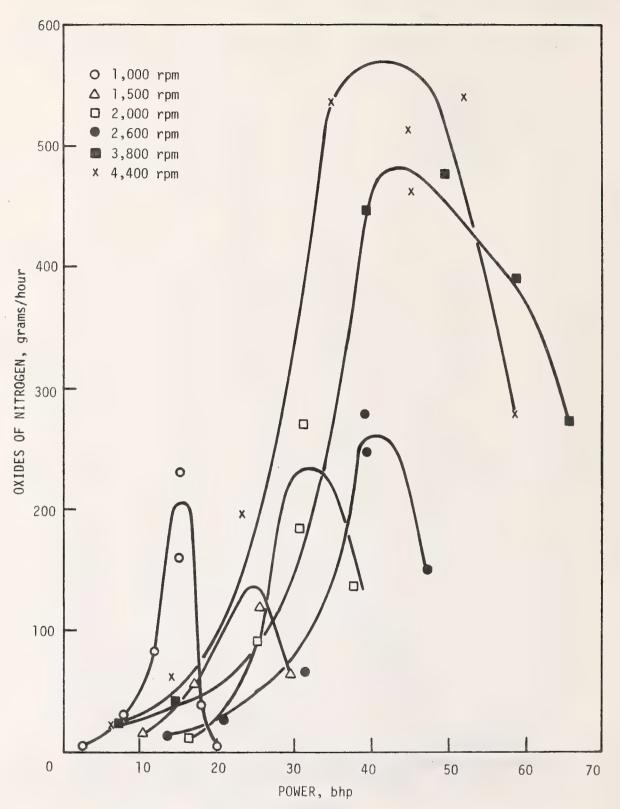


FIGURE 5. Oxides of Nitrogen Emissions versus Power at Various Speed and Load Conditions--Chevrolet Vega 2.3 Liter Engine.

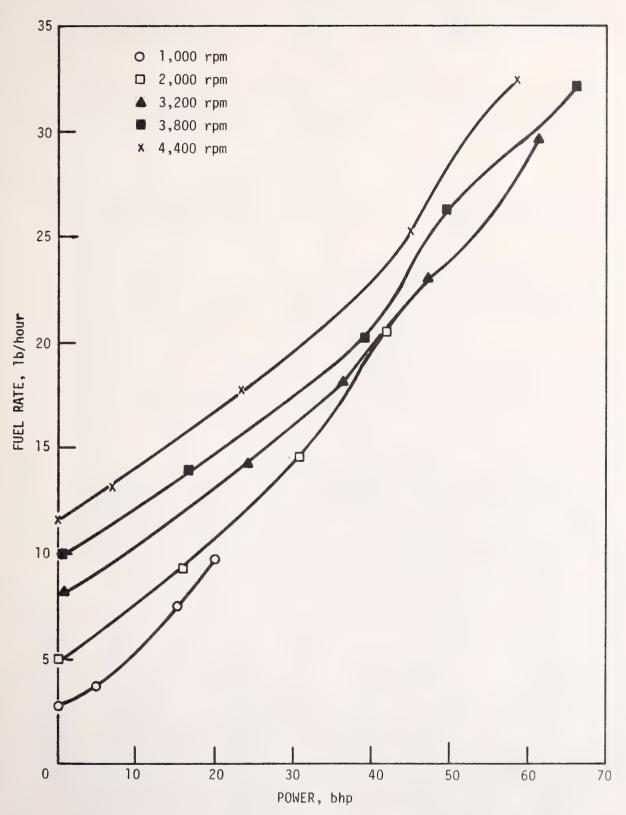


FIGURE 6. Fuel Rate versus Power at Various Speed and Load Conditions--Chevrolet Vega 2.3 Liter Engine.

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ENGINE CODE VEGA23

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EST NUM	TEST DATE	DEL CODE DEDMETED MMU	HEORETER, ER	EMPERATURE, F	NGINE SPE	ORGUE, FI-L	OWER, BH	UEL RATE	CENTRION TIMING	ARIFOLD VACUUM, IN H	HROTILE ANGLE, D	RIBKE	CONCENTRATIONS - CASTS	× 000	eV.	N.	PPM	Ω.	AIR/FUEL RATIO	ENISSION RATES, GZHR			NOX+	IL TEMPERA	IL PRESSURE, P	DOLANT TEMPERA	HAUST PRESSURE, I	NHAUST TEMPERATURE, F

CORRECTED SAE J816B CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

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7 1/4/77 1/	50 745.0	80 8 500 150	5.0 75.	1.3	0.0	5.0	4.0 24.	127 12	3557 .0045	50 15.0	. 47	55	235 67	87 14.		44.5 3.	8	25.2 6	07 20	17 1	179	.0 16.	120
EST NUMBER EST DATE UEL CODE	ONETER, IDITY, G	EMPERATURE, NGINE SPEED,	ORGUE, FIT-	OBERT BOTH URL RATE, LBAHR	GNITION TIMING,	HAIFOLD VACUUM, IN H	MROTTLE ANGLE, DEG		CONCENTRATIONS, DRY BASIS CO. 2	co2, %	.v.		MON, PPM	AIRZEUEL RATIO	EMISSION RATES, GZHR		£	*X0X	IL TEMPERAT	IL PRESSURE, PSI	COOLANT TEMPERATURE, F	ZHAUST PRESSURE,	MHAUST TEMPERATUR

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ENGINE CODE VEGA23

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TEST NUMBER FUEL CODE BARONETER, NMHG HUMIDITY, GRAINS/LB TEMPERATURE, F ENGINE SPEED, RPM FUEL RATE, LB/HR FUEL RATE, LB/HR ICMITION TIMING, DEG BTDC MANIFOLD VACUUM, IN HG THROTTLE ANGLE, DEG	CONCENTRATIONS, DRY BASIS CO. % CO.2, % O2. % HC, PPHC MOX, PFM AIP/FUEL RATIO	EMISSIOM RATES, G/HR CO HC NOX+ OIL TEMPERATURE, F OIL PRESSURE, PSI COOLAHT TEMPERATURE, F EXHAUST PRESSURE, IN. H20 EXHAUST TEMPERATURE, F

CORRECTED SAE J8168
CORRECTED FOR HUMIDITY

ENGINE CODE VEGAZ3

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UEL CODE	761	761	761	761	761	761
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ENGINE CODE VEGA23

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25.1	4 4 · 4 · 00	0		o. N	4 V		13		147	6.	89.	27	95	15.09		11.	4 8	104.0	0	m	8	24.0	0.5
EST NUMBER EST DATE UEL CODE	BAROMETER, MMHG Humidity, Grains/LB Temperature, f	NGINE	OWER, BHP*	UEL RATE, LB/HR	IGNITION TIMING, DEG BIDG MANITON OF CONTRACT	HROTTLE ANGLE, DEG	NTAKE MAN. TEMP.	CONCENTRATIONS, DRY BASIS		C02, %	62, %	HC, PPMC	NOX, PPR	AIRZFUEL RATIO	EMISSION RATES, G/HR	00	HC	**************************************	Z.	SESSO	TEI TEI	XHAUST PR	ST TE

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ENGINE CODE VEGA23

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25.00 27.00	13.70 10.60 11.60 11.00 11.00 10.00 10.00	2
TEST HUMBER TEST DATE FUEL CODE BARONETER, MAHG HUMIDITY, GRAINS/LB TEMPERATURE, F ENGINE SPEED, RPM TORGUE, FT-LB POWER, BHP* FUEL RATE, LB/HR IGNITION TIMING, DEG BTDC MANIFOLD VACUUM, IN HG THROTTLE ANGLE, DEG INTAKE MAN, TEMP, F	CONCENTRATIONS, DRY BASIS CO, 2 CO2, 2 HC, PPNC HC, PPNC HC, PPNC CO NOX, PPN AIP/FUEL RATIO EMISSION RATES, G/HR CO HC HC HOX+ OIL TEMPERATURE, F OIL PRESSURE, PSI COOLANT TEMPERATURE, F EXHAUST PRESSURE, IN. H20 EXHAUST TEMPERATURE, F	ZHHUSI LEMPERHIUKEZ

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ENGINE CODE VEGA23

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NUMBER DATE CODE ETER, MMHG	UMIDITY, GR EMPERATURE, NGINE SPEED	ORQUE, FT-LB OWER, BHP*	UEL KA GNITIO Akifol	HROTTLE ANGLE, DEG Niake Man. Temp., F	RAT X	167 1847	- 2	AIR/FUEL RATIO	EMISSION RATES, GZHR CO HC		IL TEMPERA	u 1-	XHAUST PRESSURE, IN.	XHAUST TEMI

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EST NUMBER EST DATE UEL CODE	, a	NGINE SPE	OWER, BHP*	UEL RATE, LB/HR	CRITION TIMING, DEG	ANIFOLD VACUUM, IN H	HROTTLE ANGLE, DEG	NHEXE MAN. H	CONCENTRATIONS, DRY BASIS	2 .00	C02. %		Ω.,	ů.	AIRZEUEL RATIO	EMISSION PATES, GZHR	0.0	HC	+X0X+	IL TEMPERATU	IL PPESSURE,	DOLANT TEMPERA	HAUST PRESSURE,	XHAUST TEMP

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CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

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FUEL CODE	7619	7619	761	761	761	26
AROMETER	44	44	44	44	46.	46.
UMIDITY, GR	4	4	4	*	3	ניו
EMPERATURE,	8	(S)	a)	9	~	~
NGINE SPEED	80	89	0	80	80	30
OPRUE	9	9			0	0
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MOX, PPM	S		-	686		477
AIR/FUEL RATIO	15.47	15.52	14.97	15.04		
EMISSION RATES, GZHR						
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HAUST PRESSURE, IN.	65.0	46.0	41.0	30.0	21.0	14.0
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TEST DATE	FUEL CODE	BAROMETER, MMHG	HUMIDITY, GRAINS/LB	TEMPERATURE, F	ENGINE SPEED, RPM	TORQUE, FT-LB	POWER BHP*	FUEL RATE, LB/HR	NG. DEG	<u>=</u>	ROTILE ANGLE	INTERED MAN. TEMP F	CONCENTRATIONS, DRY BASIS	2 00	C02, %	02, %	HC, PPMC		AIRZFUEL RATIO	EMISSION RATES, G/HR	CO	HC	**O**	OIL TEMPERATURE, F	OIL PRESSURE, PSI	COOLANT TEMPERATURE, F	EXHAUST PRESSURE, IN. H20	EXHAUST TEMPERATURE, F

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

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46.2	· 170 d	0					+-4		945	13.4	٥.	27	1231	0		13.	23.8	& &	9	m	co	72.0	90
1/10/77	. m a	50	 • -	9		Ω	=		148	13.1	ເລ	00	2267			52.	85.5	31.	9	m	∞	110.0	42
EST N EST D UEL C	TER TY,	NGINE SPEED.	UKKUS, FI-L OWER, BHP*	UEL RATE, LB/HR	Z Z	HROTTLE ANGLE, D	MINER NA	CONCENTRATIONS, DRY BASIS	CO, %	C02, %		<u>.</u> م	×	AIRZFUEL RATIO	EMISSION RATES, G/HR	00	HC	+×0×	IL TEMPER	IL PRESSU	OOLANT TEMPERAT	HAUST PRESSURE, IN.	XHAUST TEMPERAT

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ENGINE CODE VEGA23

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T- NUMBER DATE CODE	BARONETER, MMHG HUMIDITY, GRAINS/LB Temperature, f	W W C	R. BHP* RATE, LB/HR	MANIFOLD VACUUM, IN HG	ITTLE ANGLE, IKE MAN. TEMP	CONCENTRATIONS, DRY BASIS	002, %		HC, PPAC	E (XOX	AIR/FUEL RATIO	EMISSION RATES, G/HR) 1	**************************************	OIL TEMPERATURE, F	OIL PRESSURE, PSI	COOLANT TEMPERATURE, F	EXHAUST PRESSURE, IN. H20	EXHAUST TEMPERATURE, F

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ENGINE CODE VEGA23

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SISON SAC SENDITERATIVES						
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C02, %	ĊV.	₹.	M	ທຸ	13.5	13.9
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MOX, PPM	20		110	m	2402	1064
AIR/FUEL RATIO			S	14.54		
EMISSION RATES, GZHR						
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+×0×	15.4		7.4	2.5	622.2	273.5
LEMPER	23	M		23	ا	25
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Z	180	180	179	179	184	184
JST PRE			4	•	0	9
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ENGINE CODE VEGA23

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56	9	ق	M	9	80	00	<i>و</i> .	و	2	4		12		920	8	2.6	R)	1691			39.	IJ.	424.4	92	143	183		140
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55		46.	m	G1	0							CI		680	6	5	29	2381	***		34	26.	594.8	27	3	183		148
M O C	FUEL CODE	AROMETER, MMH	UMIDITY, GRA	EMPER	NGINE SPEED	ORGUE, FT-L	OWER, BHP*	UEL RATE	CNITION TIMING.	RMIFOLD VACUUM, IN H	HROTTLE ANGLE, D	MIRK	CONCENTRATIONS, DRY BASIS	200, %	C02, %	02, %	C, PPM	NOX, PPM	AIRZFUEL RATIO	EMISSION RATES. GZHR	00	HC	NOX+	<u>a</u> .	\$	TEMPERAT	_	_

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ENGINE CODE VEGAZ3

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1 / 60	0 m	200		• •	-	. ~	9	14		576	1~		92	358			[62]	32.	34.8	24	M	182	0	03
59.2	52.	20 Q						-		466	∞	0	9	226			9.	m	26.2	10	M	183		88
59.1	52.	n o						-		562	13.64	100	03	00	14.73		72.	43	102.6	25	M	183		20
58.2	53.	\circ	-					0		30	\circ	ď	C	1148	14.98		<u>.</u>	•••	163.2	26	M	183	ທ	92
58.1	53.	သေဝ	و	ທ່າ	ه د		4	20		401	13.60	9	05	4	15.01		1.4			9	\sim	183	٠	14
EST NU EST DA UEL CO	2 × 2 × 3 × 4 × 5 × 5 × 5 × 5 × 5 × 5 × 5 × 5 × 5	NGINE SPEED.	OROUE, FI-	0.60 R.S. 00 P.S. 00 P	OBE SHIES EBSER GREATER TIMING, DEG	AMIFOLD VACUUM, IN HG	HPUTTLE	MIRKE M	CONCENTRATIONS, DRY BASIS	2 .00	002, %	02, %	, PPM	MOZ, PPM	AIR/FUEL RATIO	EMISSION RATES, G/HR	00	HC	*XOX+	TEMP	IL PRES	OLA	RHAUST	MAMBST

CORRECTED SAE J8168
CORRECTED FOR HUMIDITY

ENGINE CODE YEGA23

63.2	761	. M	~	0							\sim		003	00	1.4	-	02			~		540.3	272	m	104	0	S
63.1	761	ບ - ໄພ	~	40	3	_		0	4	0	~		136	~	1.4	S	03	ω.		64.	دي	541.3	~	3	184	OI	140
62.2	761	. E	~	40		φ.		0	4	8	~		137	9	2		1028			71.	, ymp	279.5	143	3	184		11
62.1	761	. w	7	40	.	00	ς.	0	4	00	~		980	3	ID.	m	1715	15.20		74.	1	475.2	N (2)	M	184	0	141
61.2	761	33.0	62	3800	٥.	0	10.0	52.0	18.5	14.0	153		512	\circ	٥.	IO.	\sim	14.63		12	<u>-</u>	ġ	246	m	8		8
61.1	761	. 200	6-	\sim							10		628	S		23	6	14.59		M	9	ĸ.	246	M	18		66
EST DAT		UMIDITY, GRAI	EMPER	NGINE SPEED	ORGUE, FT	OWER, BHP*	UEL RATE, LBZHR	CHITTON TIMING	ARIFOLD VACUUM, IN MG	HROTTLE ANGLE, DEG	MIRKE MAN.	CONCENTRATIONS, DRY BASIS	24	C02, %	٠.	HC, PPMC	ad X	AIR/FUEL RATIO	EMISSION RATES, G/HR	00	<u></u>	**O**	IL TEMP	IL PRESSURE		XHAUST PRES	XHAUST TEMPERA

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

	-		اکا	10	99	9
EST	~	1/7	1/7	17	17	1/7
UEL	761	761	761	761	761	761
AROMETER, M				•	-	
UMIDITY, GRA	I'O	m	M	M	M	m
EMPERATUR	60	20	~	~	00	00
NGINE SPEED	0	0	40	40	40	40
ORQUE, FI			٠.	8	~	00
OWER, BI			4	+	8	1 20
RATE, LB/HR	26.0	26.0		20.7		17.7
GRITION TIMING			.	Ξ.	ζ.	Si.
ANIFOLD VACUUM, IN HG			0	0	M	س
HROTTLE ANGLE, DEG			0	_	اکا	کا
NTAKE MA	~	28	182	-	195	19
SISSE VAC SNOTTBATHBUNG						
	160	0.07	0.42	900	0.75	969
2000	0			- () [١.
		• 0		• 0		•
7 (20	. 6	ο -			- 1	- :
	21	-	14	N	N	8
Edd XOX	2402	2274	2880	2966	1059	1366
AIR/FUEL RATIO		4				
EMISSION RATES, GZHR						
00	60.	_ ;	در	~	0	M
	Š	_	6,			σ.
₩OX+	m	4	519.4	537.3	156.2	197.8
TEMPERA	P~		N	C	N	
PRESSURE,	3	3	M	3	m	5
LAHT TEMPERAT	18	18	8	18	œ	18
EXHAUST PRESSURE, IN. H20	92.0	62.0	62.0	40.0	45.0	
AUST TEMPERAT	33	0.5	20	95	21	94

* CORRECTED SAE JB16B

ENGINE CODE VEGA23

· N- +-		- 6	11 5 1 1 1 2 1 1 1 2 1 1 1 1 1 1 1 1 1 1	20 20 656	14.57 .08 .119 107	14.57	4.9. 4.4. 1.0.	
69.	. M N	- 0 .	1188.17	208	4. 3.9 1. 3.9 1. 1.2 1.00 1.00		582.4 14.0 17.0	261 32 180 20.0
· N	. 51 	\$ 7. R	5 1 2 1 2 1 2 2 2 2 2 2 2 2 2 2 2 2 2 2	20	14.47 0.09 135 0.40	14.59	471.4 5.1 24.8	263 32 180 15.0
· /~	51. 	\$. . r	512.5	20	14.26 13 378 311	14 .52	595 1 2 4 5 2 2 . 3	263 1 3 2 1 0 8 5 1 0 8 5
67. 1/7 761	m α	4 [~] 4	2 2 2 2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3	21	14.49 111 151 506		469.1 6.8 62.6	267 1 32 200 90.00
· N	51. 3.	4 1 4	2 2 2 2 2 3 3 3 3 3 3 3 3 3 3 3 3 3 3 3	21.605	4 4 4 4 8 8 8	14.62	544.3 92.0	267 322 184 30.0
EST NEEST D	HROME UMIDI EMPERE	NGINE SPEED ORGUE, FT-L OWER, BHP*	EL RATE, LB/HR NITION TIMING, DE MIFOLD VACUUM, IN ROTTLE ANGLE, DEG	CONCENTRATION CON CONCENTRATION	CO2, % O2, % HC, PPMC NOX, PPM	AIR/FUEL RATIO EMISSION RATES, G/HR	CO HC NOX+	OIL TEMPERATURE, F OIL PRESSURE, PSI COOLANT TEMPERATURE, F EXHAUST PRESSURE, IN. H20 EXHAUST TEMPERATURE, F

* CORRECTED SAE J8168 * CORRECTED FOR HUMIDITY

ENGINE CODE FECA23

TEST NUMBER	0		-			8
TEST DATE	1/7	1/7	1/7	1/7	1/7	1/7
FUEL CODE	61	761	761	761	761	761
BARDMETER, MMHG	51.	51.	51.	51.	51.	51
TY, GR		33	m	M	M	m
TEMPERATURE, F	~	~	~	~	N	~
SPEED	00	00	00	0	0	00
i.	9	φ.	8			9
	4	 	~			4
RATE	ĸ.	2	4			M
ON TIMING			ص			
DED VACUUM, IN H	9	9	ري س			~
TLE ANGLE,	4	4.	9			4
MAM	10	10	-	142	130	-
STOOM VOOL SNOTH ON THE STOOM						
CO. 2	014	0.03	0.54	200	A C A	0.04
· c	. c	0	, 0	0	. 0	- <
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,	9	œ	n	S.	φ.	-
		6	69	~	40	00
%, P P			674	791	585	526
AIR/FUEL RATIO		16.17	15.12	-		
EMISSION RATES, GZHR						
00	2		Ω		υ.	
HC	-		6	_;		٠
NOX+	113.9		25.3	29.8	~	15.7
2	4	4	00	00		00
ш	M	3	3	M	S	CV
T TEMPERAT	167	167	179	179	178	178
-	٠					-
_	99	5	9	9	2	P~

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

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7.5	7/7	N	M	00	50	ı,	_		8	4		13		037	. T	. ~	- 5	1326			~	ω	135.3	0	M	00	23.0	
74	777	, I	M	9	00	8	•	Α.		6.		4		0 0 5	α	. A		51	19.73				1.6	00		~	3.0	0
74	761	c	m	9	00	ς.	٠	8	-	6.	3.0	1.4		0 2 3	00	141 147	. 1~1	10	19.72				œ 	00	N	~	5.0	CV
23	761		M	~	00	0	~	M	4	6		12		005	9	0	. IO	123	16.44				3.6	00	a	~	4.0	P3
73	761	, - -	M	~	00	O	اک		4	ص	M	Cu.		031	3.6	0	18	133	16.36		٠	٠	8 · 10		α	\sim	5.0	4
10 M	UEL		UMIDITY	EMPERATURE	NGINE SPEED	ORQUE: FI	OWER, BHP	UEL RATE, LBZHR	CHITION	ANIFOLD VACUUM, IN H	HRUTTLE	NIAKE M	SISAB MAG SNOTH ARTHUR	00 2	002, %	Š	HC. PPMC	× 0	AIR/FUEL RATIO	EMISSION RATES, G/HR	00	HC	MOX+	TEMPERAT	PRESSURE	ANT TEMP	EXHAUST PRESSURE, IN. H20	UST TEMPERATUR

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

79.2	, w v	50	• •	ы с 4 с	21.0	4.0	131		900		1.3	~	9.5	15.75				2.9		3	178		M
79.1	. w a	1500		m c		4	13		220	S	1.7	74	102	15.75		~		<u>س</u>		M	178		9
77.2	υ 3 . Μ Γ	0	~	ان	. 4	5	10		900	α	9.9	4	111	21.40						M	180		in.
77.1	. W ~	0					0		260	4	5.6	00	130			ئ	8		195	m	18		22
76.2	. w œ	•					^		003	ψ,	5.1	L _O	227	19.39				18.0		3	179		29
76.1 1/12/77 7619 7619	ი ი ი	O .	<u> </u>	~ 4		M	-		P 00 0	-	33	מיו	253			4		18.0		M	179	٠	80
EST NUMBER EST NATE UEL CODE	ioity, ioity, peralur	NGINE OROUE	OWER. BAP*	USE RATE: LBZHR GWITION TIMING, DEG	ANIFOLD VACUUM, IN HG	HROTTLE ANGLE, D	HTHKE MAN. T	CONCENTRATIONS, DRY BASIS	, 's	C02, %	02. %	٠,	a	AIEZEUEL RATIO	EMISSION RATES, GZHR		₩C	NOX+	IL TEMP	IL PRESSUR	ANT TEMPERATURE, F	MHAUST PRE	ZBAUCT TER

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

83.2	53.	L)	Φ	00	_	4	و	~		0	6		0.04	. بو	^	~	06	15.30				8.4		3	179		CU
83.1	753.	(c)	œ	0						-	5		300	00			6	15.34		13.			0	3	179		6 8
1712/77	4 .	3	8	0							0	•	6.00	ف ا	~	LO.	176	M		2		11.9	0	3	179		22
82.1	53	M	00	00	ċ	0	~	9		4	20		233	2	-	181	170	15.28		12.	4	1,1.5	20	M	179	٠.	91
1/12/77	53.	ן ניו	~	00	4	9	ວ.	0	<u>.</u>	9	19		107	0	****	4	126	14.84		ω		9.6	00	m	178		92
1/12/77	53	ומו	<u>~</u> :	00	4	9	6	•		9	19		357	4		6	49	14.90		4	43	00	18	1 00	178	S.	ω Θ
TEST NUMBER Test date Fuel code	HPUMETER, MMHG	URIDI	EMPERHIUKE, F	N TO N	ORGUE	OWER BHF	UEL RATE,	GRITION TIMING	AMIFOLD VACUUM, IN H	HROTTLE ANGLE,	HTAKE MAN. TEM	CONCENTRATIONS, DRY BASIS	20 % COO	002, %	02, %	9	NOX, PPM	AIR/FUEL RATIO	EMISSION RATES, G/HR	0.3	HC	******	IL TEM	IL PRE	COOLANT TEMPERATURE, F	KHAUST	XHAUST

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

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T PR	213	212	2	~	2/7	2/7
00 1	761	761	761	761	761	761
DARTER MA	53	53.	M		53.	53.
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PERATURE,	∞	8	œ	8	∞	00
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1-14 :300	•					ς.
04 141	٠	•	65			0
A C	ريا دي	5	6			-
H TIMING, DEG	ق	6	2			0
I FOLD VACUUM, I		6	Ω			8
EG	φ.	© .	37.0	. •		
E X	187	-	-	146	209	209
CONCENTRATIONS, DRY BASIS						
200	328	008	114	004	576	271
002, %	13.82	14.58	, (1)	4	S	9
02, %	1.5	00	1.0	1.0	4	0
	Ó4	œ.	39	N	99	00
NOX. PPM				1661	00	273
IR FUEL RATIO	15.41	15.36	15.47	S		14.75
EMISSION RATES, GZHR						
CO	4		36.	21	0	9
HC	48		23.	, +-4	55.	ď
MOX+		2.9	271.6	279.7	92.5	25.3
EMPERAT	0	0		CV		M
PRESSURE, P	3	M	m	143	M	3
CLANT TEMPERAT	178	178	184	184	182	182
IST PRESSURE,	-			S		
UST TEMP	\circ	0	12	96	15	89

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

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* CORRECTED SAE J8168 * CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

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E E E E E E E E E E E E E E E E E E E	757	757	prefit	757	757	761
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TURE, F	00	00	00	00	00	00
er m	0	0	0	0	90	89
1-1				0	M	ر. دي
8H5*				0	3	m
				∾.	0	0
H TIMING, DEG BTD				8	***	
D VACUUM,				M	4	4
E ANGLE, DEG				2	00	φ.
M F	569	269	o	19	N	25
ENTRATIONS, DRY BASIS						
00 %	000	005	4 28	70	497	4 1 8
۳,	*****	٠,	40	-	9	5
_		**	M	0	M	0
PPM.	26	N	54	(7)	36	4
HOX, PPM	1322	1340	98	286	34	6
L RATIO	15.56	9	14.76	14.73	14.72	14.66
ION RATES, GZHR						
0.0	18	ζ.	15.	04	02.	c.
HC	17.		2	M	-	-
+×0×	244.1		00 00	29.		
ERATUR	23	233	202		225	225
E E	3	3	M	M	M	M
\neg	183	18	17		00	8
S	0		0	10	ω.	
MPERATU	25	02	26	84	00	80

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

~	2/7	761	53.	m	00	20	Ω	Ω	S.	9	ن	19.0	22		477	0	•	9	266			M	رما درا	26.8	2	M	17	15.0	82
~	77	761	3	M	ထ	20	ر. م	2	ς. (γ)	9	ID.	19.0	22		647	9	8	27	434	14.61		9	46.	43.8	24	m	17	20.0	0.5
9	2/7	761	53	m	ထ	20	0	4	4	~	2		220		196	-	0	9	248	~			8	30.2	25	M	00	22.0	95
	2/7	761	53.	m	∞	0		-				23.0	220		574	9	3	44	1333			99.	62.	162.4	25	150	18	33.0	22
	~	761		m	8	0					٠,	43.0	119		004	4	1.0	-	1596	15.61		9	-	313.2	4	M	8	49.0	03
95	212	761	53.	ניז	00	20	Ω	4	8		٠. کا	43.0			154	4.2		28		15.55		15.	19.8	93	4	M	∞	75.0	28
EST NUM	EST DAT	UEL CODE	AROMETER, MM	OMIDITA'S C	EMPERATURE	GINE SPEED	DROUE, FT-	DIER BE	JEL RATE	SHITION TIMINGS	ARIFOLD VACUUM, IN H	RUTTLE ANGLE, I	Pro T	CONCENTRATIONS, DRY BASIS	2 (0)	C02, %	02, %	ppg .	NOX, PPR	AIR/FUEL RATIO	EMISSION RHTES, G/HR	00	HC	***OX	TEMPERAT	PRESSURE	ANT TEMP	EXHAUST PRESSURE, IN. H20	UST TEMP

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

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1/13/77	4. 4. ∴ ™ ∞	08	 თათ	9	~ 1	 ว ณ	4		9 6 8	2.6	S	Ġ	1741	r~		2	ທ		249	M	18		139
99.2 1/13/77 7619	4 00	50			٠. د م	 n m	10		043	~	4.4	a	28	15.85			•		234	M	∞		00
99.1	4 . 4 0	0	. ·	00	~ 0	 רו ס	10		470	3.5	M	103		15.42		00	26.		234	M	18		03
98.2 1/13/77 7619	4 4 · 4 0	0					G)		065	0.	1.0	O.	6.9	15.53			•		221	M	00		8 2
98.1 1/13/77 7619	4 4 . 4 00	0					(E)		454	သ	6	୍ଦ	50			<u>.</u> ق	25.	16.8		(1)	18	15.0	60
EST NUMBER UEL CODE	OMETER IDITY, Peratu	NGINE SPEED	DREUE : PHP	UEL ENTE, LBZHR	SNIET NOTHING	HROTTLE ANGLE, DEG	NTHE MAN. TE	CONCENTRATIONS, DRY BASIS	200	C02, %	۰,	ه د د	% PP	AIP. FUEL RATIO	EMISSION RATES, GZHR	0.0	Ŭ.	+×0×	IL TENPERAT	IL PRESSURE	DOLANT TEMPERAT	HAUST PRESSURE,	ZHAUST TEMP

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

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· /~ · 10	3800 9.0 6.5 11.2 12.0 18.0	. 8986 14.41 1057 1057 14.50		257 33 179 20.0
· /~ · 10 ·	2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2 2	. 6290 14.33 . 07 . 07 492 14.58	522.7 4.3 60.8	253 135 19.0
· /~ · 70 ·	23 88 1 1 2 3 8 8 3 3 8 9 3 4 9 3 9 3 9 9 3 9 9 9 9 9 9 9 9 9 9	. 6909 14. 055 1028 1028 14. 68	572.5 42.8 95.7	
· N = · 10 ·	386 36.0 36.0 16.7 12.0 28.0	.0683 15.07 .08 .08 322 4 8 4	68 7. 14 7. 25 7. 35	
· /~ ~ 4	28 88 88 88 88 88 88 88 88 88 88 88 88 8	. 5226 14.44 1.47 1046 1727 14.84	526.6 52.9 254.9	265 34 182 40.0
2000 000 000 000 000 000 000 000 000 00	FED THE FED TH	CONCENTRATIONS, DRY BASIS CO. 2 CO. 2 O2, 2 HC, PPMC HOX, PFM	EMISSION RHIES, G/HR CO HC NGX+	OIL TEMPERATURE, F OIL PRESSURE, PSI COOLANT TEMPERATURE, F EXHAUST PRESSURE, IN. H20 EXHAUST TEMPERATURE, F

* CORRECTED SAE J816B * CORRECTED FOR HUMIDITY

ENGINE CODE YEGA23

TEST NUMBER	. 40		0.55	0.0	90	ع
EST DAT	3/7	~	3/7	3/7	/13/7	13/7
UEL E	761	761	761	761	761	761
APOMETER, MM						
UNIDITY, GRAI	S	S	4	4	4	4
URE,	ω	8 4	82	82		8
HGINE SPEE	8	0	0	0	0	40
OPRUE, FT-L						8
OHER, BH						
UEL RATE	0					~
GRITION TIMING, DEC	Č,					ζ.
ANIFOLD WACUUM	00					M
HEDITLE ANGLE, DEG	ζ.					2
=		125	165	165	198	13
CONCENTRATIONS, DRY BASIS						
	403	∞	143	005	496	030
002	4	ω		ഗ	4	5
02, %	4	4	1.2	~	4	0
er ,	29	-	14	-	98	-
X, PP	9 7	144	1890	2018	71	564
AIR/FUEL RATIO	14.88	15.08	9	M		
EMISSION RATES, 6748						
	43.		00 20	6	37.	N
JH	0		1		47.	-
	15.3	13.1	458.7	462.9	265.5	87.1
IL TEMPERATURE	24		N	-	P-	27
IL PPESSURE,	m	M	m	3	M	m
DOLANT TEMPER	7	17	8	18	00	CO
HAUST PRESSURE, IN.	17.0	10.0	90.06	0.09	44.0	30.0
ZHAUST TEMPER	90	84	26	00	20	94

· CORRECTED SAE J8168
· CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

1/13/77	4 4	00 ;	5		_	M	2	φ.	20		262	~	0	CV	2.2	~			•	2.9	9	M	18	14.0	82
1/13/77	4 4	00 {	.			M	~	6	20		396	M	100	S	248	14.86		. 83	N N	25.5	9	m	18	21.0	15
108.2	1.4	8	•	9	M	8		2	50		273		•	C	96			9	•	10.9	9	M	100	16.0	89
108.1	4.4	00 4	.	9	M	2	9	٥.	20		684	M	M	~	0 4 4	9		S.	22.	49.6	26	m	00	25.0	17
1/13/77	4 4	00.0	.						\sim		349	∞	0	S	325	14.72		4	8	43.4	9	M	∞	21.0	90
1/13/77	4 4	ω {	2 ~	4	2	&	ນ	ທ	20		713		₩.	4	P -	14.66		58	œ		9	m	18	33.0	29
EST D EST D UEL C	BAROMETER, MMHG Humidity, Grains/LB	EXPER STATE	ORBUE, FT-LB	OWER,	UEL RATE, LB/HR	CHITION TIMING, DEG	ANIFOLD VACUUM, IN H	HRUTTLE ANGLE	NIEKE ME	CONCENTRATIONS, DRY BASIS	.~	C02, %	02, %	<u>م</u>	MOX, PPM	RIRZEUEL RATIO	EMISSION RATES, G/HR	00	HC	NOX+	EMPERA	RESSURE	AT TEMP	EXHAUST PRESSURE, IN. H20	ST TEMPERATU

* CORRECTED SAE JB16B + CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

				67 67	144 13		
AROMETER, MMHG UMIDITY, GRAINS/LB EMPERATURE, F NGINE SPEED, RPM		7619	7619	7619	7619	7619	
UMIDITY, GRAINS/LB EMPERATURE, F NGINE SPEED, RPM	44	44	4	4	4	4	
EMPERATURE, F NGINE SPEED, RP	4	4	*	4	4	4	
NGINE SPEED, RP		\sim		~	00	00	
	75	75	65	65	09	09	
ORQUE,	Ľ.	7	9,	6	0	0	
OWER, BY			2	2	ci	2	
UEL RATE	∾	8	2	N		-	
CHITION TIMING, DEG							
AMIFOLD	60	0	5	2	4	4	
HROTILE ANGLE,		•	•	٠	4	4	
NTAKE MA	N	N	m	M	13	13	
CONCENTRATIONS, DRY BASIS							
200 %	129	005	960	900	209	0.07	
	7	1	,	0) C	7	
•			0	9		di .	
	2.2	5	0	6	7	1.1	
C, PPMC	28	67		0	S	**	
a.		7.2		141	1802	1802	
01100	4	C	u	٠	L.	Ł	
			06.01	2	70.07	13.65	
EMISSION RATES, G/HR							
	***		S)		12.	~	
HC					ر. دي	-	
* ×		1.8	3.9	3.5	511.7	512.5	
# < C = E = E = E = E = E = E = E = E = E =	ſ		. 1				
LERICKA	<u>_</u>	_	_	_	9	9	
L PRESSURI	N	S	S	C)	m	m	
OLANT TEMPERATURE, F	9	9	^	\sim	18	α	
AT.	5.0	3.0	3.0	2.0	150.0	0.66	
HAUST TEMI	4	0	α	~	145	G	

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

115.	3/7	761		*	~	0		•	8	•	0	•	128		7		80	3.7	(~)	5	17.64					182	CV	~	٠.	CV
115	B	76	•			1000			S	-	20.0		128		3176	N I	٠.	N.	~		16.24		•	~	2.1		0	~		
114	3/2	761	4.4	4	~	00	0		8	M	00	m	12		700) ·	9	5.1	S	74					2.4	182	C	N-		*
114	3/7	761	44	*	\sim	00	0		8	الم	8	M	12		104	* • •	9	5.1	94	72	00		~		8	182	N	N		9
113	3/7	761	44	4	~	0			Š			•	Q		400)))		3.5	~	9	17.21					180	N	~		N
113	3/7	761	4 4	4	~	0	٠		اک	_		•	O		166	• (`.	3.6	51	^	17.46	1		M	2.1	180	S	~		\sim
TEST NUMBER	TEST DATE	UEL CODE	ARONETER, MMHG	UMIDITY, GR	TEMPERATURE, F	ENGINE SPEED, RPM	TORQUE, FT-LB	POWER, BHP*	UEL RATE	CHITION TIMING,	ANIFOLD VACUUM, IN H	HROTTLE ANGLE, D	NTAKE MA	SISSE SECTION TO SECTION SECTI	CO 2		CU2, 2			MOX, PPA	AIR/FUEL RATIO	EMISSION KRIES, GARR	ca	¥	*XOX	=	E C	느	EXHAUST PRESSURE, IN. H20	-

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

119.2	4	4 ~	0	S.	~	ر. د	(2)	4	6	16		900	~		10	135	15.68				2.0		١٧.	179	٠,	M
119.1	4 4	* ~	0							9		153	0	8	9	13	15.75		+=4		9	190	14	· 1~		
118.2	44.	* 00	0	•	- .	9	M		S.	17		0.05	9	1.4	9	263	P				16.7		IV.	179		5
118.1	4 4	* 00	0	0		~	12		ςi N	17		158	**	1.4	S	248	10		M	7	16.5		M	179		8
116.2	4 4	r 00	50	·	ė,	4.	12		ς.	12		555	, m	-	3	10	15.06		9	34	4.4	9	143	173		சு
1/13/77	44	+ 00	0	0	Ċ.	4.	19	φ.	2	CVI		720	2	0.1	4	106			0	28.		9	PO	179	-	∞
TEST NUMBER TEST DATE FUEL CODE	DMETER, MMHG	PERATURE, F	INE SPEED	OUE.	ER. BHP*	L RATE, LB/HR	ITION TIMING, DEG	I F 0	DITLE	OT 1	SINGS FAG . SNOTH GAINEDNES	CO , %		1/2	C. PPM	MOX, PPM	AIR/FUEL RATIO	EMISSION RATES, G/HR	00	HC	HOX+	2	IL PPE	COOLANT TEMPERATURE, F	KHAUST	KHAUST TEMPERATURE, F

CORRECTED SAE J816B CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

24.1 124.	7 1/13/7	7619 761	44.2 744.	44	8 8	800 280	0.0	5.3	8.1	2.0 42.	0 17.	5.0 15.	215		3335 014	96 15.4	69	78 2		1 14.9		64.7 6.	6.7	9.2 7.0	24 22	35 3		2.0 10.	
23.	1/13/77	761	44.	4	œ	0							222		014	N	S	173	64				•	0.4	N	3	179		
23.		761	44	4	∞	0							222		33	9	0	10		15.15		46.	٠. ي	4.7	- N	M	17		
21.	1/13/77	761	4 4	4	8	0							128		002	~		a	1878	9		ζ.	-	269.4		3	183	જ	
	~	761		4	∞	0							128		075	4	.3	4	N	15.75		4	~	264.6	21	3	183	ي	
HUMBER	DATE		TER, MM	TY, GRAI	ATURE,	SPEED		_	111	N TIMING, DEG	LD VACUUM, I	E	MAN	SISSE VEG : SMOTTCHING ONC		C02, 2	02, %	797	MOX. PPM	EL RATIO	SION RATES, GZHR	00	HC	MOX+	MPERATURE, F		T TEMPERATURE, F		

* CORRECTED SAE J8168 + CORRECTED FOR HUMIDITY

ENGINE CODE YEGA23

EON -	26.	127.	128	56.	24	28
T DAT	8/7	8/7	8/7	1/7	117	1/7
03 7	761	761	761	761	761	761
ETER, M						
IDITY, GRA	m	m	100	m	M	3
PERATURE,	2	2	~	00	00	œ
INE SPE	00	50	200	09	40	380
BUE, FT-LB	4	3	4	~	0	60
ER, BHP*	2	9	6	2	82	77.
L RATE, LB/HR	N	-	-	10	4	6
THINING, DEG BIDC	6	0	S	6	0	28.
NIFOL						
RUTTL			•	3	1	3
	132	137	140		106	96
BASIS						
2,	000	00	0	198	139	884
7,	2.42	1.89	6	12.3	12.2	m
02, %	7.0	0	0	-	-	-
PPM	-	-	4	61	262	44
MOK, PPM	4			1432	1438	1485
IR/FUEL RATIO	83.68	108.16	203.98	12.99	13.02	13.12
			100	9		
N RATES, GZHR						
				64	. 29	341.
				315.	311.0	m
+*	4	4		~	70.	
MPERATURE, F	00			28	29	C
TSG TABESTAG	1	1		1	1	1
- N.C	175	172	1	184	180	100
HAUST PRESSURE, IN H20				0	0	2
UST TEMPERATURE. F	4	0	. 1	0	60	90
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CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

ENGINE CODE VEGA23

165.	21/7	761	753.3	100	0	40	0	4	6	6	-		12		144	13.3	00	02	2501			720.	122.	18	255	m	00	12.0	11
164.1	1/7	7619	753.3	143	1	100		19.	2	0		63.0	1.1		8	11.33	S	74	601	12.39		00	179.1	51.	C	N	0	4.0	~
163	13	761	753.3			20		28.	00	0	•		11		260	10	-	m	23	10		. 80	195.	29.5	•		~	5.0	10
162	1/1	761	753.3	M	~	200		42	4	9			-		317	10.80	-	m	26	12.04		80	8	6		m	00	2.0	6
161.	1/2	761	753.3	m	8	0							11		909	10.3	-	333	3	11.89		12.	266.	72.	250	m	00	10.0	96
160	1/2	761	753.3	2	00	280		61.	1	00		63.0	10		800	10.80	-	20		12.21	- 44	44	262.	0	5		0	11.0	66
	1/2	761	753.3	3	00	320	2	00	9	S.		m	9		873	11.6	-	65	4		77. 1	66	257	23	~	M	00	15.0	0
NON	<u>ت</u>	UEL CODE	ROMETER, MMHG	MIDITY, GRAINS/LB	TEMPERATURE, F	GINE SPEED, RPM	ROUE, FT-LB	WER, BHP*	UEL RATE, LB/HR	=	.D VACUUM, I	HROTTLE ANGLE, DEG	TAKE MAN. TEMP., F	A LAGE TAGE A SHOTT CONTRACT OF THE CASE O			02, %	HC, PPMC	NOX, PPM	IRZFUEL RATIO	EMISSION RATES, G/HR	00	HC	*XOX	TEM	ш	-	T PRE	

CORRECTED SAE J8168 CORRECTED FOR HUMIDITY

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